

Claims:

1. A method for making a tissue paper product from a tissue paper web, said method comprising the steps of:
 - passing said tissue paper web through an embossing nip formed between a first and a second embossing roll, wherein at least one of said embossing rolls comprises at least 30 embossing elements per square centimeter; and
 - passing said tissue paper web through a calendering nip formed between a first and a second calendering roll, wherein said first and said second calendering roll are in contact with said tissue paper web over a contact length measured parallel to the direction of the axis of said first calendering roll and said first and said second calendering roll exert a pressure onto said paper web of at least 50 N per centimeter of said contact length.
2. The method according to claim 1, wherein said first and said second calendering roll exert a pressure onto said paper web of at least about 75 N per centimeter of said contact length.
3. The method according to claim 1, wherein at least one of said embossing rolls comprises at least about 50 embossing elements per square centimeter.
4. The method of claim 1, wherein embossing said embossing elements have a height of less than about 0.5 mm.
5. The method of claim 1, wherein said first embossing roll has a web contacting surface comprising a rubber material and said second embossing roll has a web contacting surface comprising a hard material.
6. The method of claim 1, wherein said step of passing said tissue paper web through a calendering nip is carried out after said step of passing said tissue paper web through an embossing nip.
7. The method of claim 1, wherein the method further comprises a step of applying a lotion to the tissue paper web.

8. The method of claim 1, wherein the method further comprises a step of joining plies of tissue paper web, preferably by embossing, as to form a multi ply tissue paper product.
9. The method of claim 1, wherein the method further comprises a step of cutting sheets as to provide paper tissue products.
10. A tissue paper product made according to a method of claim 1.
11. The tissue paper product of claim 10 comprising three plies.